



presents

**Vizle**  
Masinski Kutak



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#### TO CHECK FOR BINDING OR END PLAY OF OSCILLATING ROCK SHAFT.

SETTING: (See Fig. 12 page 7)

1. Loosen set screws L which hold centers M and oscillating rock shaft T in position.
2. Move centers M equally so that shaft T rides freely without end play or binding.
3. Securely tighten set screws L.

#### TO CHECK FOR BINDING OR END PLAY OF OSCILLATING SHAFT.

SETTING: (See Fig. 12 page 7)

1. Open shuttle race gate and remove shuttle.
2. Turn hand wheel over toward you until set screws V appear.
3. Loosen set screws V in collar O and adjust collar O until oscillating shaft N turns freely without end play or binding.
4. Securely tighten set screws V.

NOTE: CHECK EACH SETTING AFTER TIGHTENING SET SCREWS OR LOCK NUTS, AND RE-ADJUST IF NECESSARY.

Should shafts L and M still bind, check feed bar Q for end play or binding.

Fit needle, Cat. 2020, size 18, remove throat plate and arm top cover.

CHECK:

The shuttle point should come as close as possible to the small groove side of the needle without touching the needle. Clearance between needle and front edge of shuttle race cap should be approximately .010 inches, see fig. 13A.

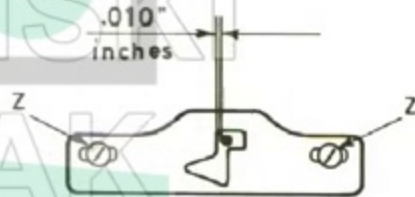


Fig. 13A. Position of shuttle Race CAP in relation to the needle.

SETTING: (see fig. 12 pag. 7, fig. 30 pag. 20 and fig. 13A.)

1. Loosen exagon head screw T6, fig. 30 pag. 20.
2. Adjust shuttle race frame J until correct position in relation to the needle is obtained.
3. Securely tighten screw T6.

Step 1.

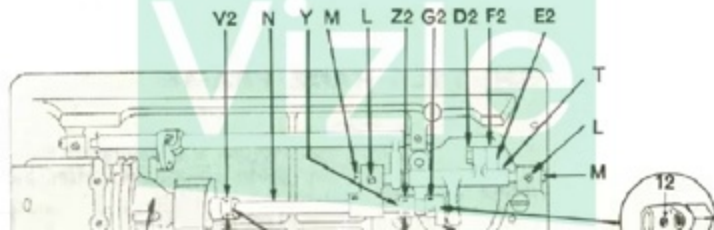
1. Move feed lifting rock shaft S, by sliding roll-out of feed bar fork, and rock shaft fork over lifting cam on oscillating rock shaft fork over lifting cam on oscillating rock shaft T.

removal.

2. Adjust as instructed on page 7 ensuring that feed bar bears fully on roller, and rock shaft fork on lifting cam.
3. Check feed dog height as instructed on page 6.

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MASINSKI

## REMOVALS AND REPLACEMENTS





## HORIZONTAL ARM SHAFT

**CAUTION:** Do not remove the horizontal arm shaft from this machine. If this becomes necessary the machine should be returned to the Factory.

The Worm Gear and the Cam Gear have been lapped together at the Factory and should be kept in mesh throughout all other removals and replacements.

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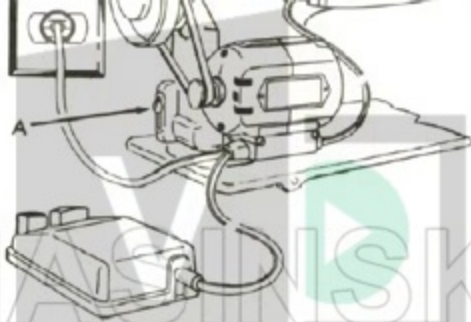


Fig. 48.

1. Place motor on machine arm motor bracket seat.
2. Assemble motor bracket screw A.
3. Assemble the belt and lower motor until belt reaches a reasonable tension (not too tight or too slack). Then tighten screw A.
4. Assemble light by inserting bracket in the proper seat on arm and clamp with screw B.
5. Place foot controller on floor under table, with foot pedal and foot rest in front the operator.



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